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# Single-Winged Heliostat

Section 30314, Group 623T

Kaden Bauer, Daniel Drew, Raul Lopez, Karl Jusino-Ortiz, Rodolfo Rodriguez, Samantha Scholl, Stephen Supinski

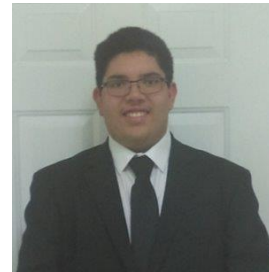
# Our Team at Weenie Hut Junior Inc.



Kaden Bauer



Daniel Drew



Karl Jusino-Ortiz



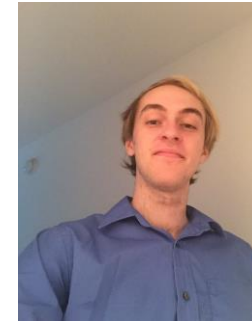
Raul Lopez



Rodolfo Rodriguez



Samantha Scholl

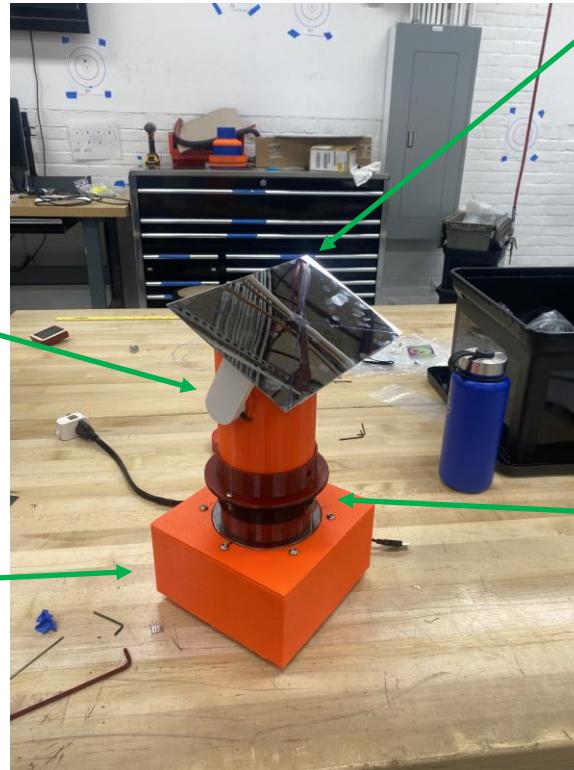


Stephen Supinski

# Hedgehog Concept

- The intent of our project was to design a low cost, simple heliostat module, that maintains high efficiency and functionality. This was achieved through using parts that are easily 3D printed and readily sourced for a quick and easy assembly, to make solar thermal power more accessible and scalable.

# Single-Winged Heliostat



## Top Actuation Assembly

*Rotates the crossbar and reflectors to desired elevation with  $\pm 0.11^\circ$  accuracy*

## Base & Controls

*Base which houses the controls for the heliostat unit including 12V Power Supply, ESP32, and two A4988 Motor Drivers*

## Reflector Backing

*345 cm<sup>2</sup> of reflection area*

## Bottom Actuation Assembly

*Rotates the reflectors azimuthally with  $\pm 0.45^\circ$  accuracy*

# Key product specifications

The design:

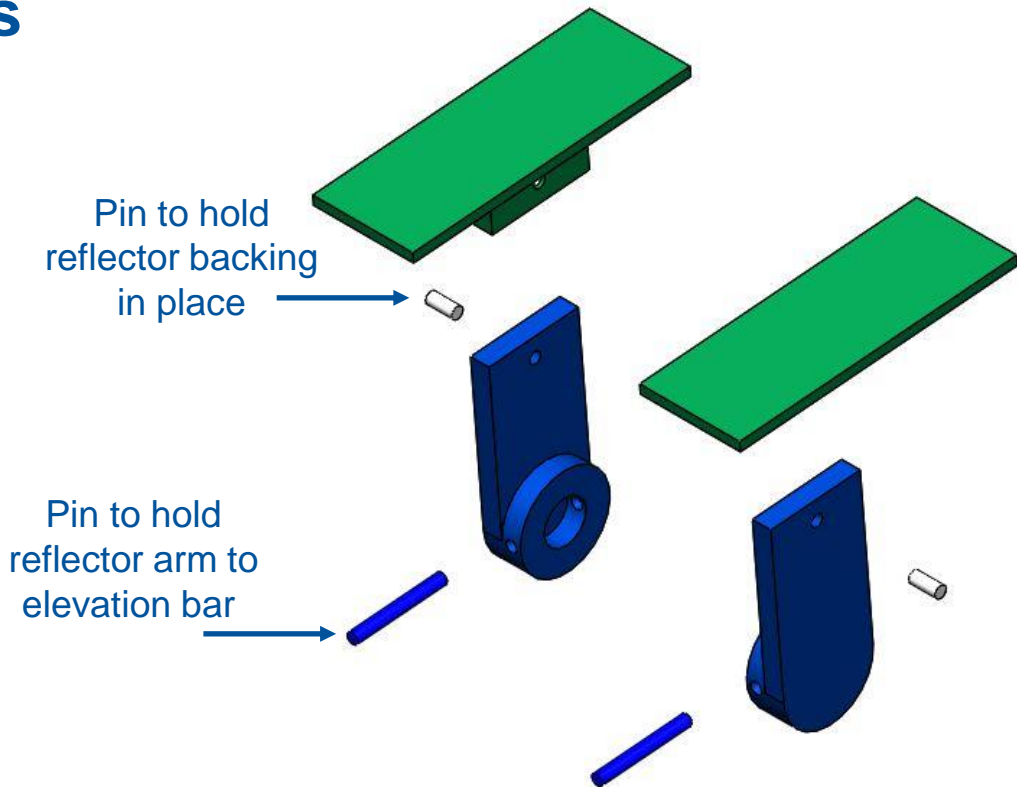
- rotates a reflective mirror both upon the azimuth (z) and elevation (y) axes
- Reflects laser pointer to hit a target within  $\pm 0.5^\circ$
- Connects to a standardized mount
- Withstands winds up to 82 m/s
- Compact with mainly 3-D printed components,
- Covers electrical components from environment
- Software for electronics coded in Arduino

# Exploded CAD Views

## Reflector Assembly

### Key Features and Designs:

- Printed in parts for faster manufacturing
- Reflective surface can be replaced and cleaned with ease
- Can be scaled to fit any reflector size
- Only needs 2 pins to attach to crossbar

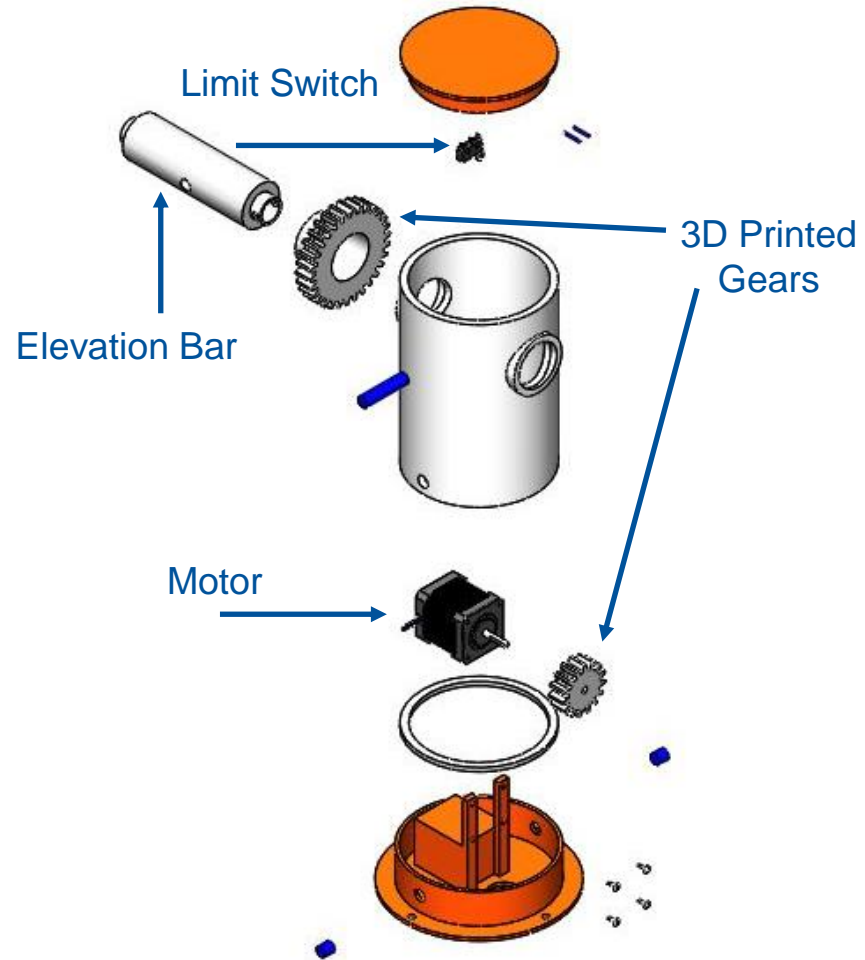


# Exploded CAD Views

## Top Assembly

### Key Features and Designs:

- Elevation Bar changes elevation of reflector mounts
- Elevation Bar hollowed to reduce weight and required motor torque
- Driven by a stepper motor and 3D printed gears
  - 1:2 gear ratio
- Limit switch to prevent tangled wires
- Safety feature to prevent environmental damages

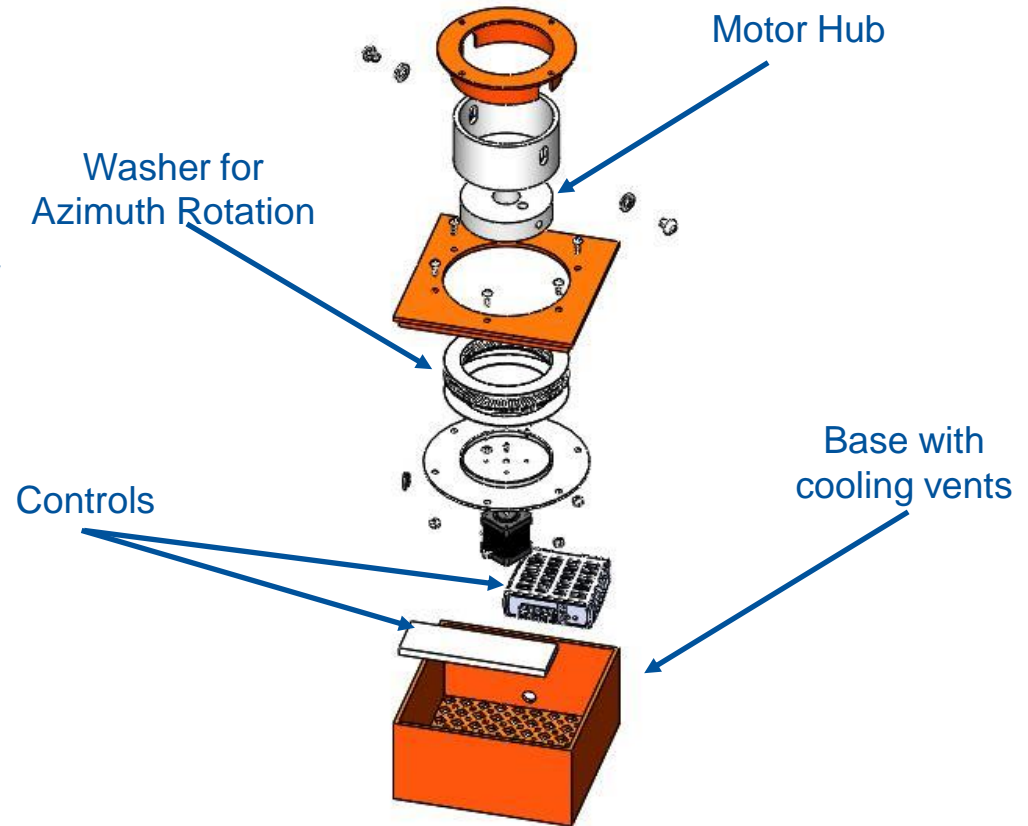


# Exploded CAD Views

## Bottom Assembly

### Key Features and Designs:

- Azimuth rotation driven by stepper motor and 3D printed wheel hub
- Limit switch to prevent over-rotation and tangled wires
- Base houses control system
- Base contains cooling vents to prevent controls overheating





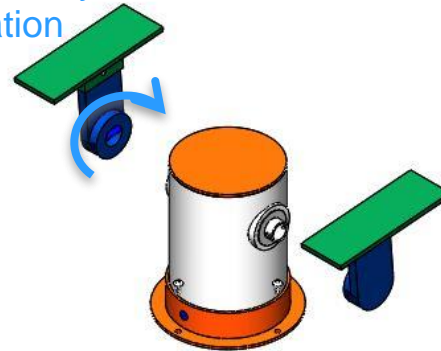
# Exploded CAD Views

## Full Assembly

### Key Features and Designs:

- All parts easily 3D printed or readily sourced to reduce cost
- Parts easily replaced
- Scalable
- Cost effective
- Actuation split by axis of rotation

Top Assembly:  
Elevation



Bottom Assembly:  
Azimuth



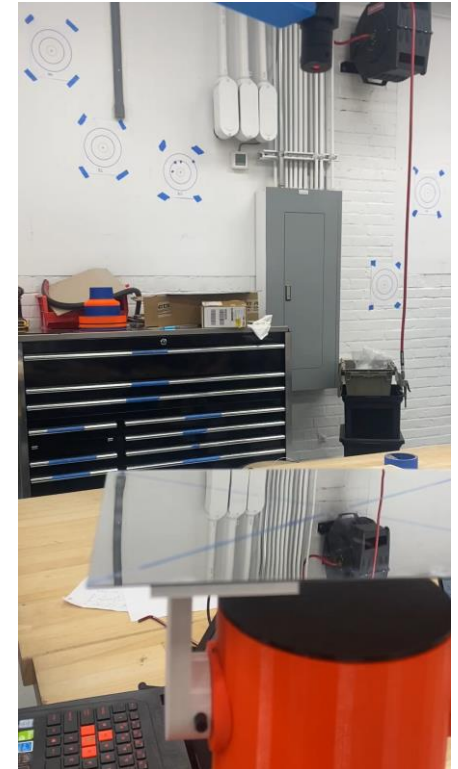
# Wind Survivability Test



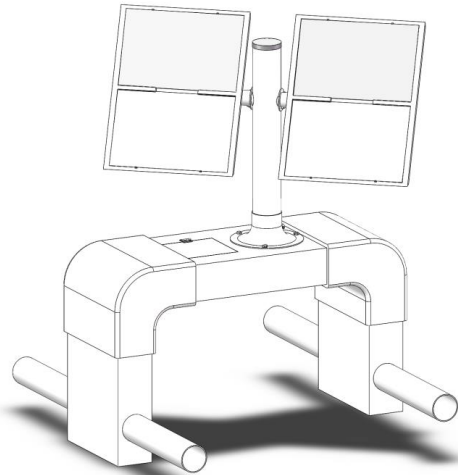
# Laser Reflection Targeting Test



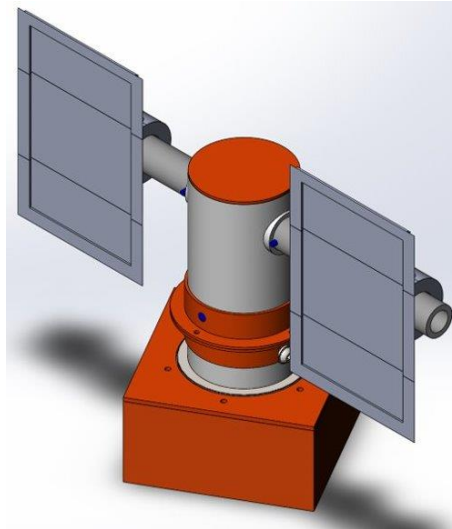
Target	Accuracy
B1	$\pm 1.0^\circ$
B2	$\pm 0.5^\circ$
B3	$\pm 0.5^\circ$
B4	$\pm 1.5^\circ$
B5	$\pm 0.5^\circ$



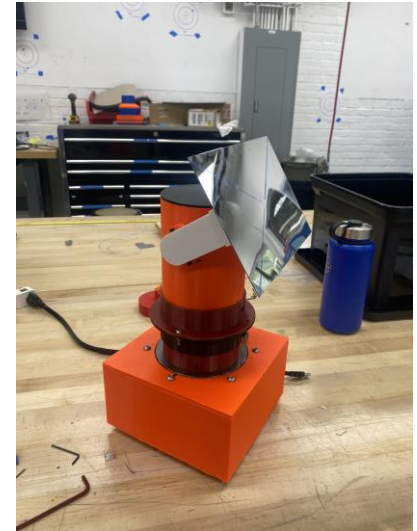
# Design Evolution



Design Inspiration:  
Fall 2021 Group 8 Design



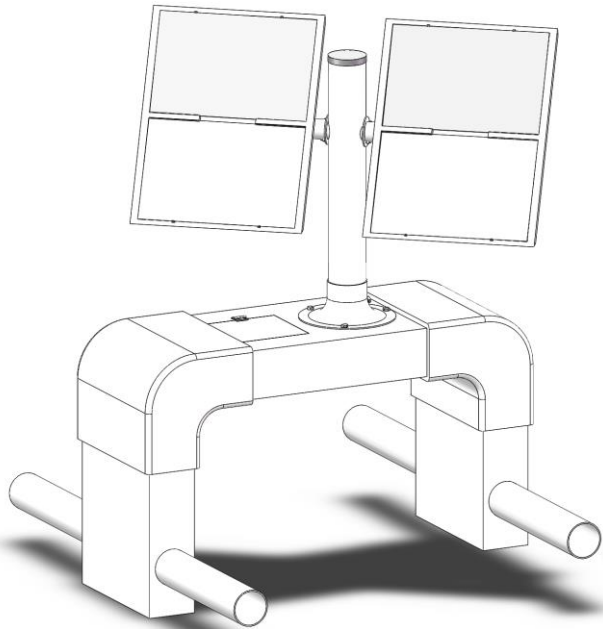
Initial Design



Final Product

# Design Evolution

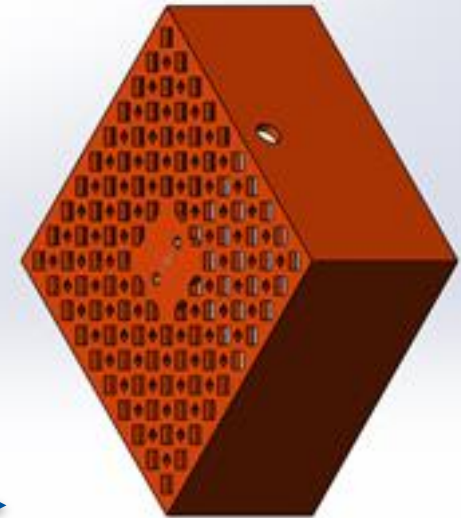
## Key Changes - Base



Fall 2021 Group 8 Design

### Base

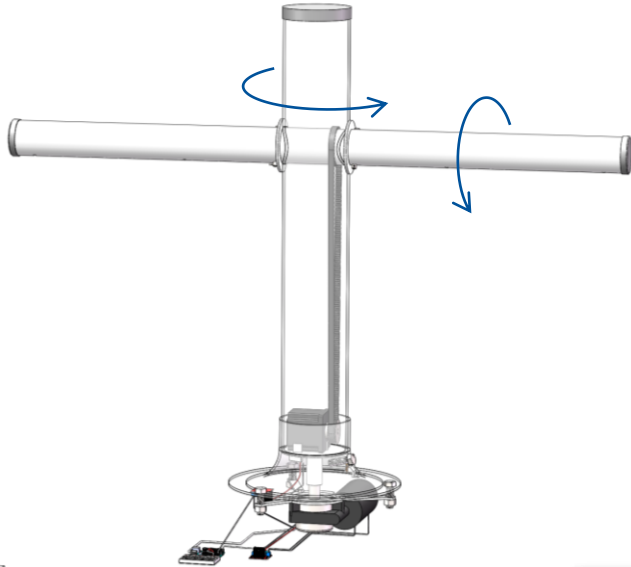
- Re-Designed to attach testing mount
- Went from PVC root system to 3D printed box
- Reduced overall cost and design simplicity
- Cooling vents added



Current Design

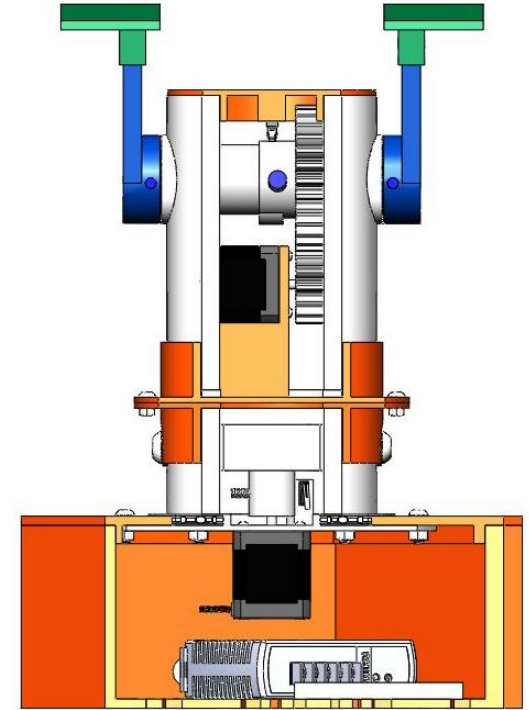
# Design Evolution

## Key Changes - Actuation



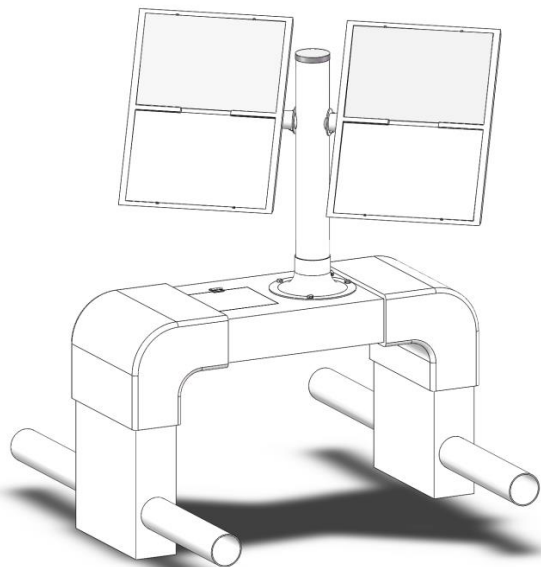
### Actuation

- Material changed from PVC to 3D printed parts
- Went from rubber belt with teeth to 3D printed gears
- Re-designed center column by axis of rotation
- Went from a stepper and worm gear motor to 2 stepper motors



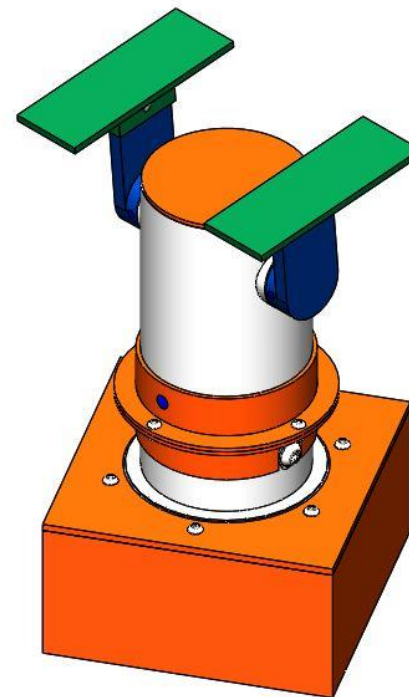
# Design Evolution

## Key Changes – Reflector Mount



### Reflector Mount

- Went from 2 mounts down to 1
- Redesigned how reflectors are mounted
- Reduced parts
- Reduced cost
- Less wind resistance

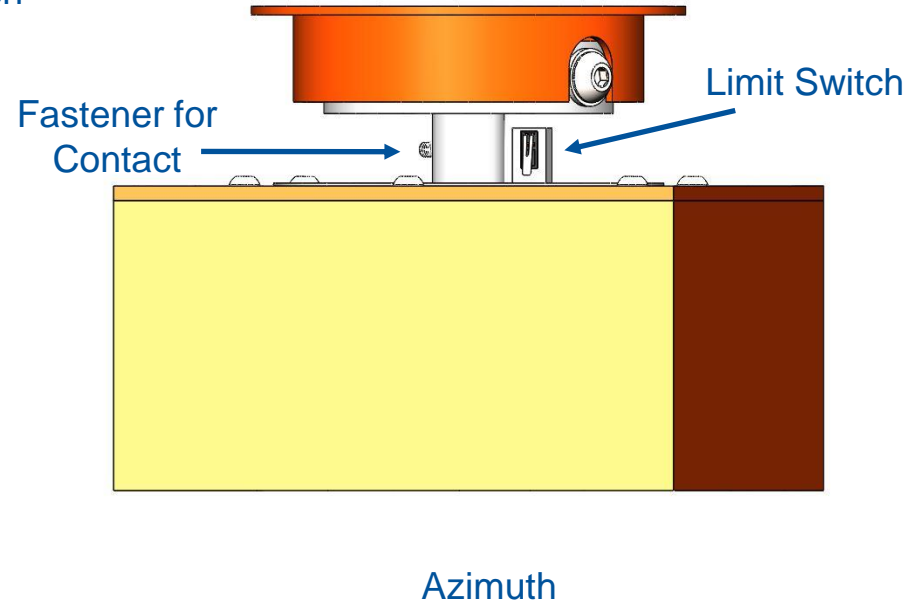
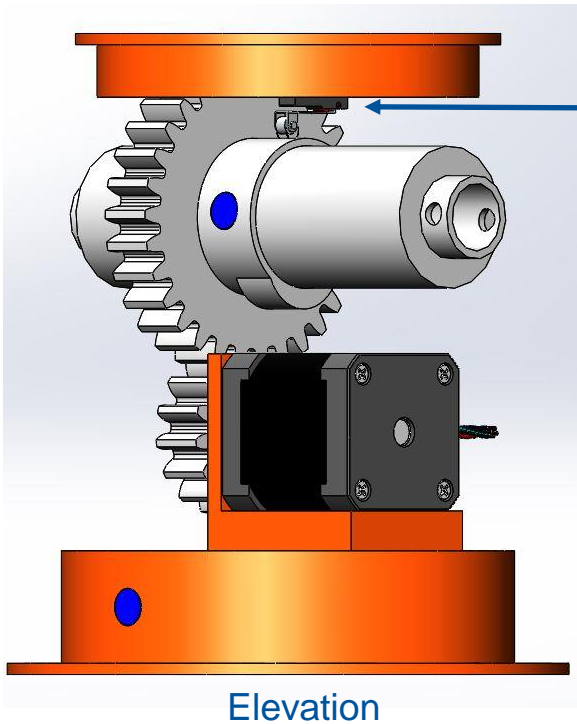


Fall 2021 Group 8 Design

Current Design

# Design Evolution

## Limit Switch – Elevation and Azimuth

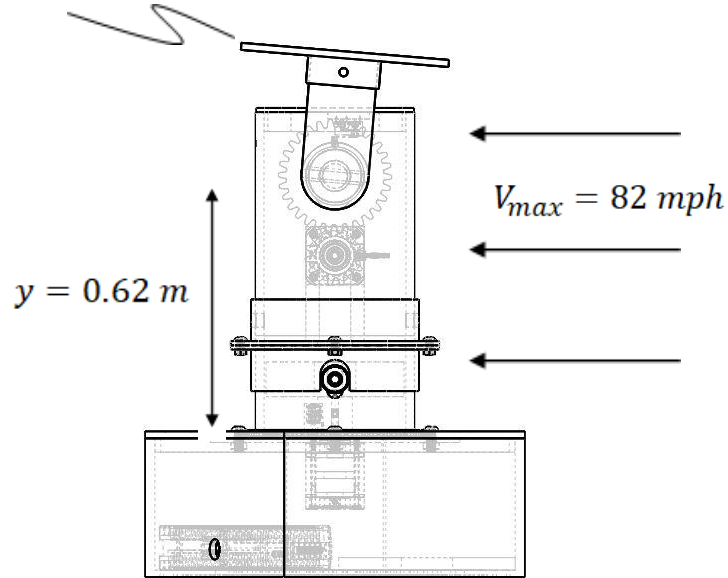




# Engineering Analysis

## Structural Concerns – Reflector Mounts During High Winds

$$A_{1-Mount} = 0.0345 \text{ m}^2$$



$$F_{wind} = \frac{1}{2} \rho_{air} (A) V^2$$

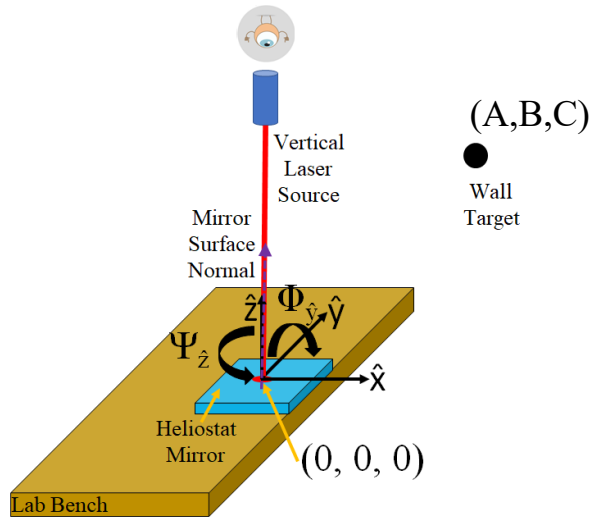
$$F_{wind} = 109.7 \text{ N}$$

$$\sigma = \frac{F_{wind} y c}{0.25 \pi (r_o^4 + r_i^4)}$$

$$\sigma = 4.6 \text{ kPa} < \sigma_{yPETG} = 51 \text{ MPa}$$

# Heliostat Angle Calculations

## Experimental Setup



## Azimuth and Elevation angles

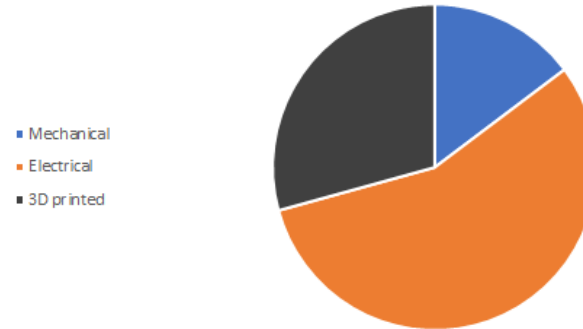
**Elevation:**  $-2\Theta_E = \Phi_{\hat{y}} = \tan^{-1} \left( \frac{\sqrt{(A_x - d_x)^2 + (B_y - d_y)^2}}{C_z - d_z} \right)$

**Azimuth:**  $2\Theta_A = \Psi_{\hat{z}} = \tan^{-1} \left( \frac{B_y - d_y}{A_x - d_x} \right)$

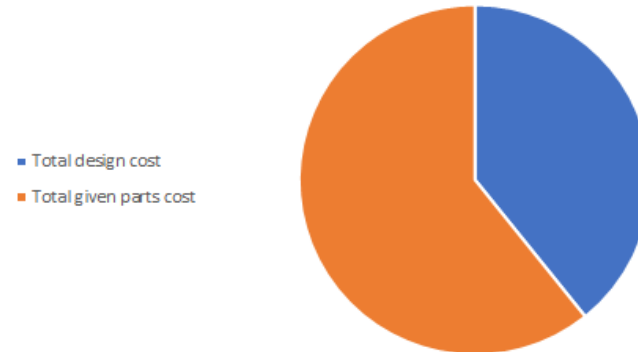
## Total Cost

- The total cost of one unit with given parts and added parts is \$175.01
  - Design cost: \$68.67**
  - Given parts cost: \$106.34
- For a Thermal farm of 3,000 heliostats, the total cost would be approximately \$446k.
  - Assuming 15% discount

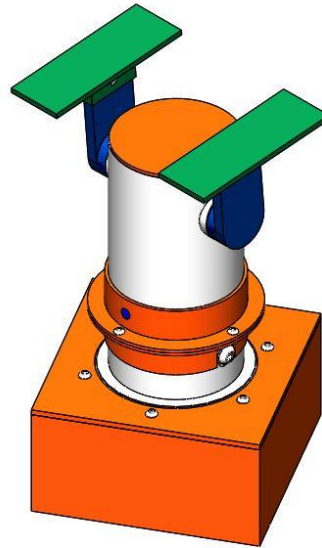
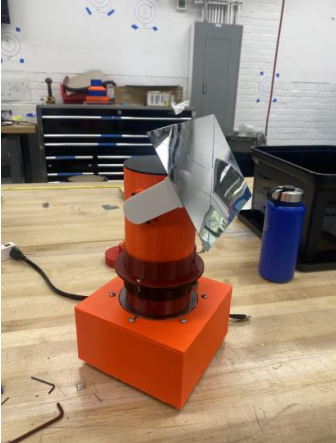
Design Cost Breakdown



Mech III Total Cost



# Why our Design Should be Selected



- Low cost
- Simple design
- Easy to manufacture
- Scalable
- High stability
- Factor of Safety  $\gg 2$

# Questions?